*** IMPORTANT !! READ BEFORE INSTALLING HEAD GASKETS***

- SPRAY GASKETS WITH COPPER COAT SEALANT METAL SIDE ONLY. APPLY 2 LIGHT COATS. LET COPPER COAT TACK UP. THEN INSTALL GASKETS.
- 2. INSTALL GASKETS WITH THE METAL SIDE TO THE BLOCK DECK (UNLESS HEADS ARE O-RINGED, IF SO PUT METAL SIDE TO HEADS)
- 3. RETORQUE HEADS TO 100 FT.LBS. 1 TIME AFTER INITIAL START-UP AND BREAK IN.